## HOMAG EDGETEQ 2520 6 COIL AIRTEC

The EDGETEQ 2520 Servo 6 Coil airTec edge bander produces perfect edges for small to large-scale furniture and component industries who require the highest-quality results.

The 2520 Servo 6 Coil airTec is designed for companies looking to process coil (0.3 - 3 mm), strip (0.4 - 1 mm), and solid (1 - 20 mm) materials with fast and high-quality results



## **Technical Specifications**

- Machine Length: 9,365 mm
- Working Height: 950 mm
- Extendable Workpiece Support: 1,000 mm
- Variable Feed Speed: 16 25 m/min
- Workpiece Overhang: 30 mm
- Electrical Connection: 480V / 3-phase / 60 hz

## **Benefits**

- Rigid, welded steel frame
- Six Coil Automatic Magazine
- PK 25 End Trimming Unit
- FF 32 Corner Rounding Unit with Servo, Flex Trim, and Multi Radius Technology
- airTec Reactivation Unit



Joint Trimming Unit



End Trimming Unit



Fine Trimming Unit



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- Servo infeed fence
- Variable feed speed 16-25 m/min
- Automatic Feed Track Lubrication
- · 20 mm wood strip capacity
- QA-65 gluing unit
- Airtec Activation Unit
- PowerTouch Control for easy operation
- Separating spray
- Top Pressure Belt hold down
- · Joint trimming unit / Pre-milling unit
- Panel Pre-heating
- 6 coil automatic magazine
- Servo edge feeding: 3mm overhang leading + trailing
- Magazine height adjustable
- Pressure zone C 7 with 7 pressure rollers servo controlled
- PK 25 end trimming unit with auto tilt for chamfer and straight including overhang or flush trim
- · Flush trimming unit BF 20 with 3 roller nested vertical top tracing
- Fine trimming PF21 Flex trim with two radii, 15-degree chamfer, 3 roller nested vertical top tracing
- FF 32 with Flex trim two profiles and servo to edge thickness: two radii and 15-degree chamfer
- Servo Profile scraper with 3 roller vertical tracing: 5 radii and 20 degree chamfer scraping
- Finish scraper FA 20
- Buffing top and bottom
- Detergent spray
- · Post heating unit for color restoration of dark edging materials
- · Hand operated run mode unit



