REGIONAL SERVICE & TRAINING CENTER

30 factory-certified technicians within the region

Stiles University is the industry's only nationally accredited workforce development program. Our team of certified professionals guide students through comprehensive, hands-on technical and application trainings designed to equip you with the knowledge you need to optimize your machinery and manufacturing practices.









E | STILES

For more information contact your local salesperson, or email Annette Bilocca at: abilocca@stilesmachinery.com

Stiles Machinery Inc. 3965 44th St. SE Grand Rapids, MI 49512

616.698.7500 www.stilesmachinery.com

EDGETEQ S-240 SERIES

The HOMAG EDGETEQ S-240 Series of edgebanders produce perfect edges for small shops to large-scale furniture and component industries for the highest-quality results. Continuing with the quality performance and features of the S-200 series, the S-240 series also adds the benefits of increased feed speed and slightly automated to servo processing.





S-240 SERIES | The QA65 gluing unit is a standard on the HOMAG edgebanders starting with the S-240 SERIES. It is considered the most advanced gluing unit in the edgebanding market and offers several distinctive advantages. These include a quick heat-up time, Teflon coating that allows it to use a variety of hotmelts, including PUR,

the ability to be purged from the control, a quick release feature, consistent adhesive quantity without wear of the application roller, electro-pneumatic clamping that keeps the edges clean, and a glue roller that is both heated and coated for a consistent adhesive amount and control of viscosity.

PowerTouch represents the operating philosophy of HOMAG: standardized, simple, ergonomic and evolutionary. A large, widescreen multi-touch monitor allows machine functions to be controlled directly by touch. The entire programming offers numerous help and assistant functions that make working processes substantially easier and efficient.



EDGETEQ FEATURES	S-240 FC AUTO	S-240 SERVO
Control Panel	Easy Touch	24" powerTouch
Pre-Milling Unit	✓	✓
Gluing Unit QA65	✓	✓
Snipping Unit	✓	✓
Trimming Unit	✓	✓
Contour Trimming (Corner Rounding)	✓	Servo Controlled
Profile Scraper	Quick Change	Servo Controlled
Glue Joint Scraper (Flat Scrape)	✓	~
Buffing Unit	✓	✓
Feed Speed:	11 m/min (36 ft/minute)	11 m/min (36 ft/minute)
Contour Trimming Feed Speed:	11 m/min (36 ft/minute)	11 m/min (36 ft/minute)
Length:	4,740mm (15.5ft)	5,535mm (18ft)
Weight:	1,500kg (3,300lbs)	1,840kg (4,050lbs)







Snipping

Unit











EDCETEO



Pre-Milling Unit

Gluing Unit QA65

Trimming Unit

Contour Trimming 1 Motor

Profile Scraper Quick Change | Servo

Glue Joint Scraper

Buffing Unit