REGIONAL SERVICE & TRAINING CENTER

30 factory-certified technicians within the region

Stiles University is the industry's only nationally accredited workforce development program. Our team of certified professionals guide students through comprehensive, hands-on technical and application trainings designed to equip you with the knowledge you need to optimize your machinery and manufacturing practices.









HE | STILES

For more information contact your local salesperson, or email Annette Bilocca at: abilocca@stilesmachinery.com

Stiles Machinery Inc. 3965 44th St. SE Grand Rapids, MI 49512

616.698.7500 www.stilesmachinery.com

EDGETEQ S-380 SERIES

The HOMAG EDGETEQ S-380 Series edgebanders take the S-300 series to the next level by offering additional processing abilities and speed. It comes equipped with servo automation to the processing stations, infeed fence and pressure beam. The S-380 offers greater production capacity along with larger processing stations to ensure perfect edges for medium-to-large scale customers.





S-380 SERIES | The HOMAG EDGETEQ S-380 Series introduces our universal pre-melter which allows easy and quick change overs between glue types.



Overview Video





	EDGETEQ	EDGETEQ	EDGETEQ
EDGETEQ FEATURES	S-380 UNIVERSAL	S-380 CLASSIC	S-380 FCG AT
Infeed Air Table		✓	
Top Pressure	Belt / Rollers (airTec)	Belt	Belt
Pre-Milling Unit	✓	✓	✓
Pre-Melter	EVA/PUR Universal	EVA/PUR Universal	EVA
Gluing Unit QA65	✓	\checkmark	✓
airTec	Optional		✓
Snipping Unit	✓	✓	✓
Trimming Unit – Rough Trim		✓	
Trimming Unit – Fine Trim	Pneumatic / Servo	Servo	Pneumatic / Servo
Contour Trimming (Corner Rounding)	Pneumatic (2 Motors – 2 Profiles)	Servo (2 Motors – 2 Profiles)	Pneumatic (2 Motors - 2 Profiles)
Grooving Unit			✓
Profile Scraper	Servo	Servo	Quick Change
Glue Joint Scraper (Flat Scrape)	✓	✓	✓
Buffing Unit	✓	✓	✓
Sprayers Equipped	Separate / Lubricant / Anti-Static / Detergent	Separate / Lubricant / Anti-Static / Detergent	Lubricant / Anti-Static / Detergent
Feed Speed:	20 m/min (65ft/minute)	20 m/min (65ft/minute)	14 m/min (46ft/minute)
Contour Trimming Feed Speed:	14 m/min (46ft/minute)	20 m/min (65ft/minute)	14 m/min (46ft/minute)
Length:	6,075mm (20ft)	7,075mm (23ft)	6,573mm (21.5ft)
Weight:	2,600kg (5,732lbs)	2,940kg (6,481lbs)	2,940kg (6,481lbs)























Profile Scraper Quick Change | Servo

Grooving Unit