

#### Machine, LLC

NT-DBC102540 Drawer Box Clamp



102 Walnut Street Borden, IN 47106 (812) 967-7400 Fax (812) 967-7401 www.NorthtechMachine.com info@NorthtechMachine.com



#### NT-DBC102540 Drawer Box Clamp

- · Universal drawer box clamp with fixed left side clamp
- Manually adjustable right side clamp
- Working Capacity (LxWxH): 10" x 25" x 40"
- Two stage clamping for smooth operation
- Two hand push button operation for added operator safety
- Rapid set opening means no tools needed for changeovers
- · Capable of top and bottom drawer building
- Suitable for assembling dovetail and dowel construction boxes
- Machine dimensions (LxWxH): 74" x 37" x 56"
- Machine/Packaging weight: 800lbs / 1,200lbs
- Operation and Parts Manual included
- Warranty is one year parts
- All machines are tested stateside prior to shipment providing trouble free start up.
- Northtech offers a full line of drawer building machinery, ask your salesman for information of

Box Sanders, Drawer Notchers or Dovetailers



## **Machine Features**



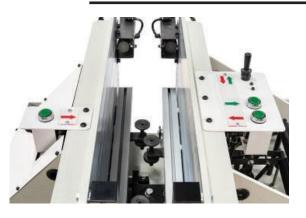
- Padded release handles are ergonomically designed for repeatable operator comfort.
- Once released, the right side moves effortlessly along lineal round rails.



- Simple control station.
- Clamp/Clamp release standard.
- Optional top clamps joystick shown.



- Linear positioning scale is mounted flush to the table and easily viewable through window.
- Allows operator quick positioning for notcher drawer size.



- Sizes down to 6" width with optional top clamp system.
- Smaller openings available.



Machine, LLC

## **Machine Features**



- Dual pneumatic pressure.
- Rigid mount positioning bar for reduced frame deflection.



- Aluminum positioning bars with (4) drawer bottom supports.
- Bottom supports are removable for the smallest opening available.



- Dual rails for smooth resistance free positioning.
- · Lineal round rod for effortless and repeatable positioning.



- (2) High capacity clamping cylinders provide excellent clamping power.
- (2) Stage pressure provides quick but smooth clamp cycles.



#### **Machine Features**



- FLR (FIlter, Lubricator, Regulator) with single connection included.
- Clamping pressure is individually adjustable both directions for excellent operational control.



# **Machine Options**



• Optional top clamp comes with an additional quick adjust pressure regulator.



- Optional top clamps come with bi-direction speed control.
- Guarded for added machine durability.
- 1.5" non marking urethan pads.
- 9-1/2" usable stroke.



# **NGRTHTECH**

#### Machine, LLC

